

Date: Tuesday, 17/02/2009 2:35:05 PM
 User: Linda Lacelle

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.	Drawing Name : D3572-041
Job Number : 45841	
Estimate Number : 10804	
P.O. Number :	Part Number : DISASSEMBLE20
This Issue : 17/02/2009 S.O. No. :	Drawing Number : D412-702-041B
Prsht Rev. : NC	Project Number :
First Issue : / / Type : SMALL /MED FAB	Drawing Revision :
Previous Run : 00015	Material :
Written By : <u>U</u>	Due Date : 24/02/2009 Qty: 1 Um: Each
Checked & Approved By : <u>U</u>	
Comment :	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

PULL FROM STOCK:

1 X D412-702-041B B 44698

REMOVE 1 X D3572-041 B 40532
 FROM KIT (FOR USE IN D412-702-045B KIT)
 ADJUST ACCPAC

W 09.02.17

REPLACE WHEN AVAILABLE

D3572-041 B ~~44698~~

9/2/16

U

2.0	D3572041	Guide Assembly
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~~44698~~ B44664



U

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Guide Assembly

9/2/18

SP

3.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
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Comment: INSPECT 100% KITS FOR COMPLETENESS

20902-19
 Guide Assembly

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

REPACKAGE PER PPP
 USING ORIGINAL B/N

9/2/20

U

SP

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Process Sheet

Customer: CC-DAR01 Dart Aerospace Ltd.

Drawing Name: D3572-041

Job Number: 45841

Part Number: DISASSEMBLE20

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/49

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF
09-02-23

Date: Tuesday, 17/02/2009 2:31:09 PM

User: Linda Lacelle

Bill of Manufacturing

Part Number : D412702041B **Revision** : E
Drawing Name : DART 13-MAN 3-POINT SHOULDER HARNESS **Default Qty.** : 1

Seq #	Item	Description	Qty	U/M	Unit Cost	BOM Cost
1	DC	DOCUMENT CONTROL	0.00	Hours	43.00	0.00
2	D412702059	GROMMET KIT	1.00	Each	0.00	0.00
3	D412702101B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
4	D412702103B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
5	D412702105B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
6	D412702107B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
7	D412702109B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
8	D412702111B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
9	D412702113B	HARNESS ASSEMBLY	2.00	Each	0.00	0.00
10	D412702115B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
11	D412702117B	HARNESS ASSEMBLY	1.00	Each	0.00	0.00
12	D35421	BRACKET	2.00	Each	0.00	0.00
13	D35711	GUIDE	7.00	Each	0.00	0.00
14	D35713	GUIDE	2.00	Each	26.59	53.19
15	D3572041	GUIDE ASSEMBLY	2.00	Each	62.69	125.39
16	D3578041	DOUBLER	12.00	Each	0.00	0.00
17	D3610041	BRACKET	2.00	Each	0.00	0.00
18	D36181	CAP	2.00	Each	0.00	0.00
19	AN410A	Bolt	4.00	Each	0.21	0.86
20	AN416A	Bolt	2.00	Each	0.31	0.62
21	AN425A	BOLT	4.00	Each	0.80	3.20
22	AN444A	bolt	2.00	Each	1.55	3.10
23	MS24693S274	Screw	2.00	Each	0.16	0.33
24	MS24694S56	SCREW	3.00	Each	0.20	0.60
25	MS24694S58	Screw	10.00	Each	0.16	1.60
26	MS24694S60	Screw	1.00	Each	0.39	0.39
27	AN960JD416	Washer	26.00	Each	0.03	0.82
28	AN960JD416L	Washer	4.00	Each	0.07	0.29
29	MS21042L4	Nut	12.00	Each	0.15	1.80
30	CR321244	Cherry Rivet	24.00	Each	0.00	0.00
31	QC4	INSPECT 100% KITS FOR COMPLETENESS	0.00	Hours	0.00	0.00
32	PACKAGING 1	PACKAGING RESOURCE #1	0.00	Hours	0.00	0.00
33	QC21	FINAL INSPECTION/W/O RELEASE	0.00	Hours	0.00	0.00

REFERENCE ONLY

Total BOM Cost

192.23